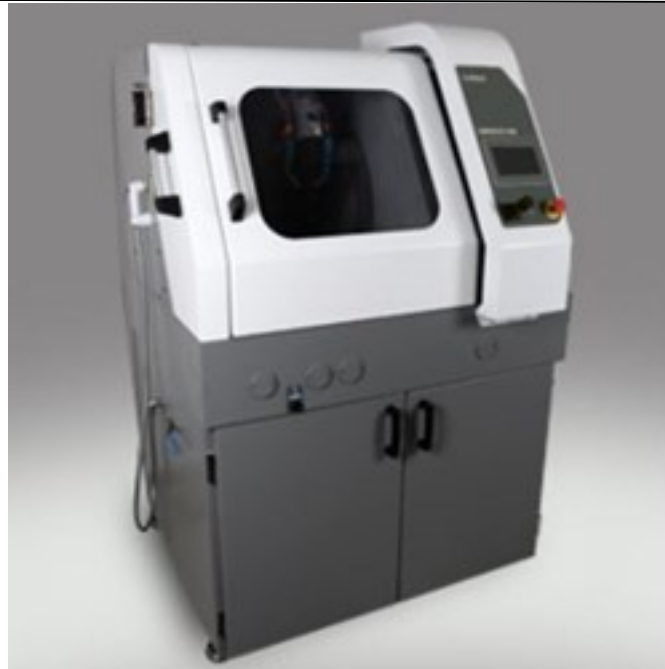


# SERVOCUT 402 MA Troncatrice Abrasiva Automatica



Model	402-MA	402-MA-AX	402-MA-MX
Max. Wheel Diameter	Ø400 mm	Ø400 mm	Ø400 mm
Max. Cutting Capacity, Ø	Ø150 mm	Ø150 mm	Ø150 mm
Max. Cutting Capacity, HxD	#85×350 mm	#85×350 mm	#85×350 mm
Z-Axis Travel, (mm)	255	255	255
Y-Axis Travel, (mm)	300	300	300
X-Axis Travel, (mm)	–	150	150
T-Table Dimension, (mm)	550×484	(446+150)×484	(446+150)×484
T-Slot Dimension, (mm)	12 mm	12 mm	12 mm
Cutting Motor Power (S1)	7.5 kW	7.5 kW	7.5 kW
Wheel Speed, RPM	600-3200	600-3200	600-3200
Cutting Feedrate, (µm/s)	20-5000	20-5000	20-5000
HMI Touch Screen	7 inch	7 inch	7 inch

Chop Cutting, Z- Axis	Manual	Manual	Manual
	Auto	Auto	Auto
Table Feed Cutting, Y- Axis			
	–	Auto	Manual
Parallel Cutting, X-Axis			
	–	–	–
Table Oscillating Cutting			
	Standard	Standard	Standard
Rapid Pulse Cutting			
	Standard	Standard	Standard
Smart Feed Control			
	–	–	–
StepCut; SegmentCut; DiagonalCut			
	Optional	Optional	Optional
Automatic Cleaning System			
Size WxDxH, (cm)	114x112x169	114x112x169	114x112x169
Weight	600 kgs	600 kgs	600 kgs
Recirculation Cooling Unit	135 lt	135 lt	135 lt